ASSEMBLY INSRUCTION

SLIDING DOOR TRANSIT H2 EU HIGH
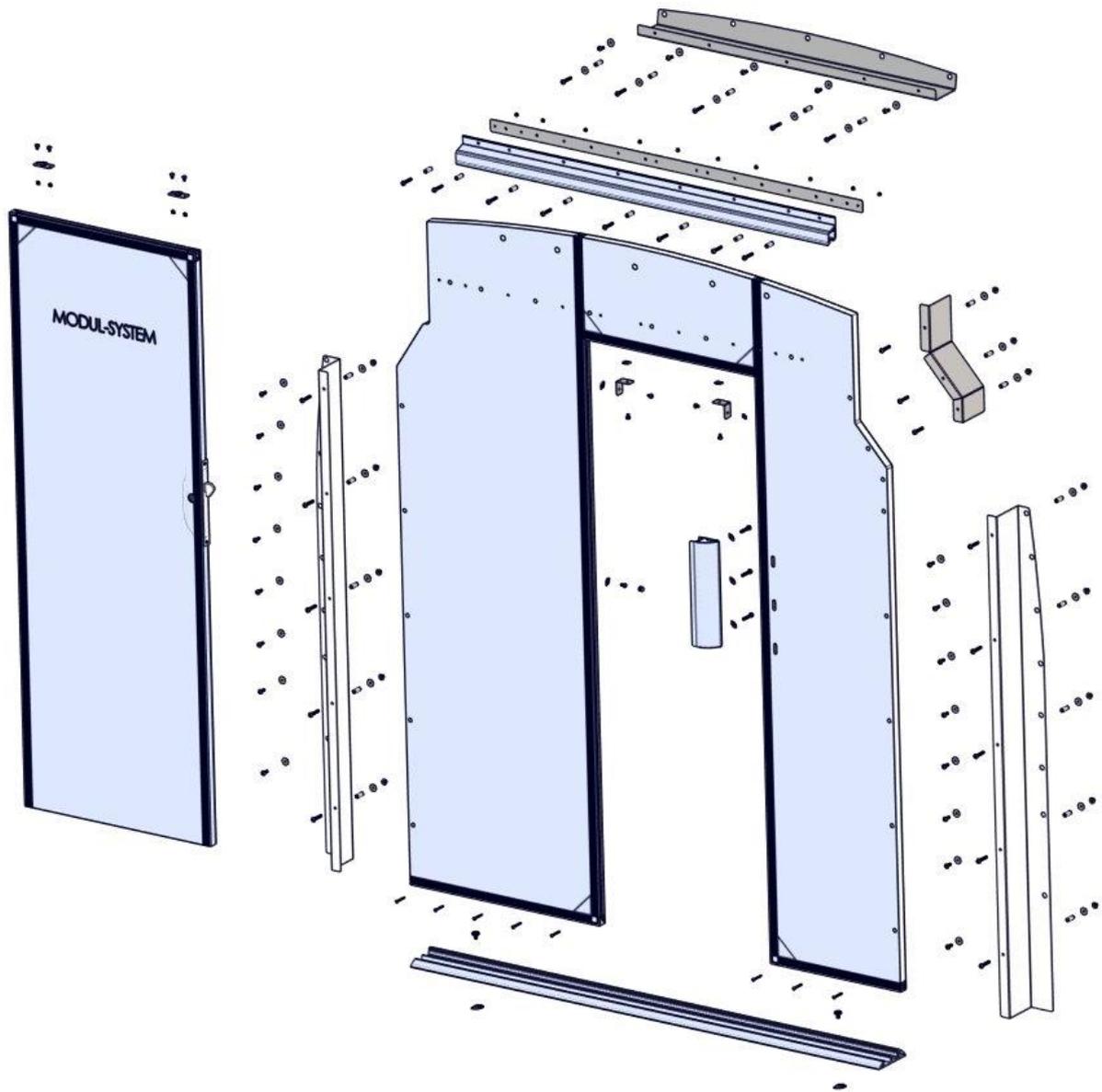
Exploded view

Fittings

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R11845 - Steel rivet 4,8x8	R4517 - Screw MRT M6x8 FZB	R50350 - T-track nut M6 8x23x8	R6165 - Spacer 10x1,5x26
R6329 - Screw MRT M6x35 FZB	R50617 - Safety screw 10,8 M8x12	R6312 - T-track nut M8 12x35x8	R6336 - Washer 6,4x20x1,5
R6339 - Screw MRT M6x16 FZB	R6300 - Locking Nut w flange M6 FZB	R1008 - Screw M6S M6x10 FZB	R6182 - Protection Cap - Bolt and Nut
R6334 - Screw RXS 4,2x38 FZB			
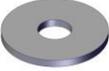
Instructions

- Fix the top plate on the front compartment side with Steel rivet 4,8x8. (Please give feedback wether the long plate or two short plates are used.)
- Use M6x8 and T-track nut to fix two brackets to the top corners of the openi
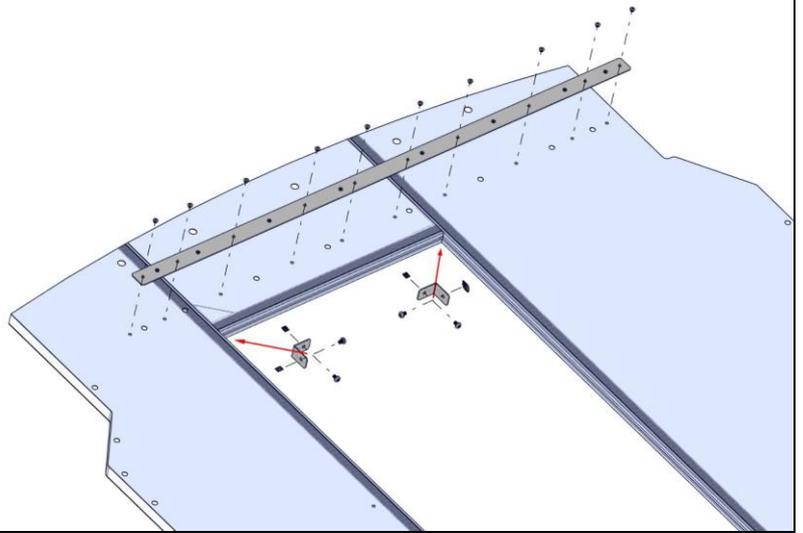
- Add support bar 550mm width in the lower part of the door opening. Use standard 27mm beam with brackets.
- Fasten in the t-tracks.
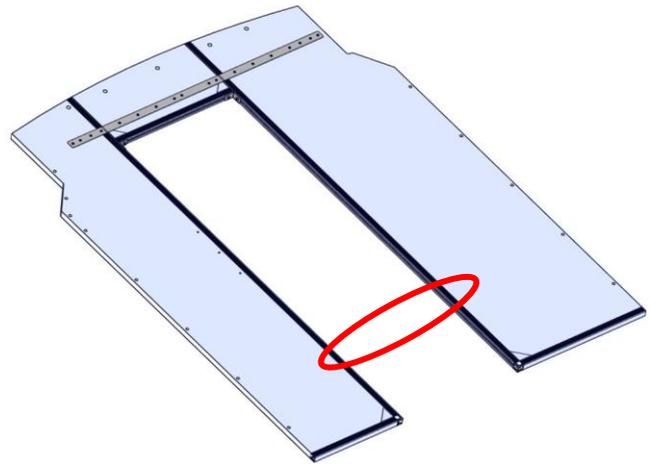
- Flip the door carefully.
- Mount the top rail, placing spacers in all hole and fix with M6x35 FZB screws.
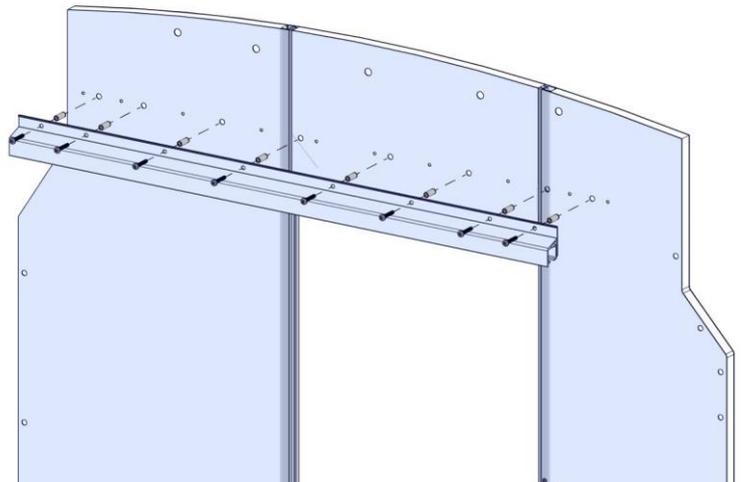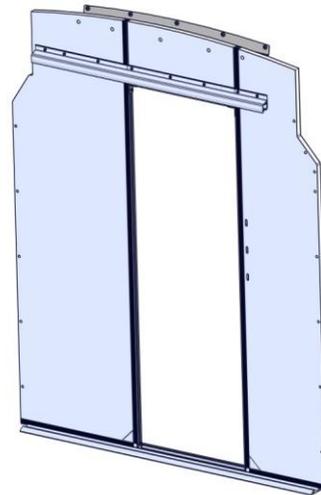
- Mount the bottom profile on the floor rails. Use M8x12 and T-track M8.
- If there is no floor rail, use appropriate length M8 screws and safety nuts.

- Note: Check position of rail with wall mounted before fastening it.
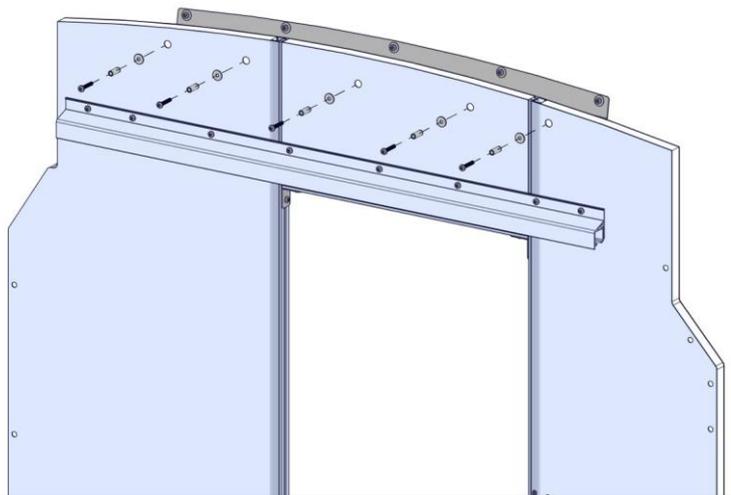
Distance between marked surfaces should be 35mm
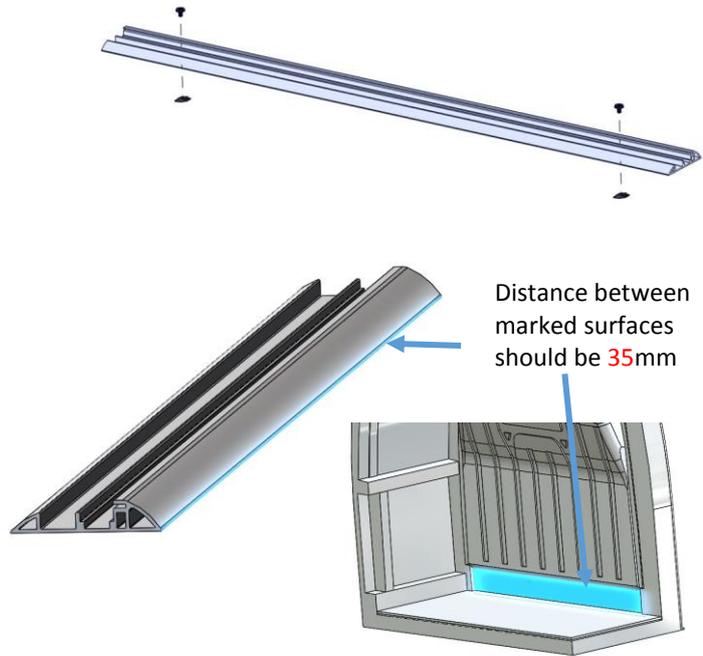
- Mount the top bracket to the top beam.
- Use M6x16 FZB screws and washer.
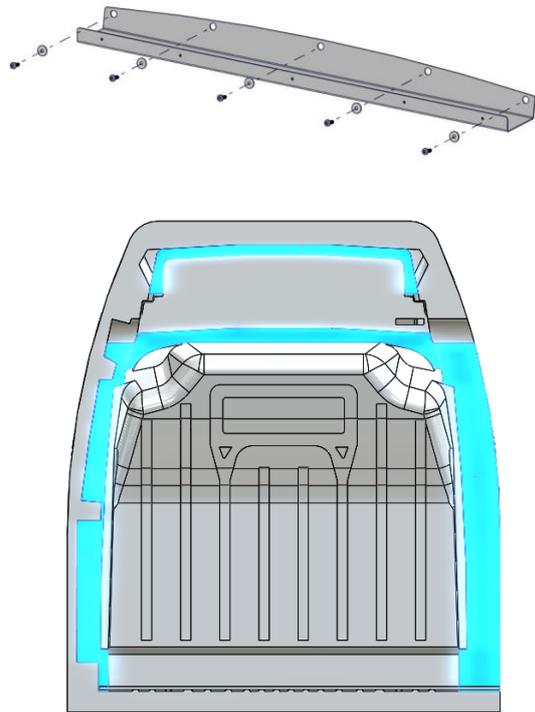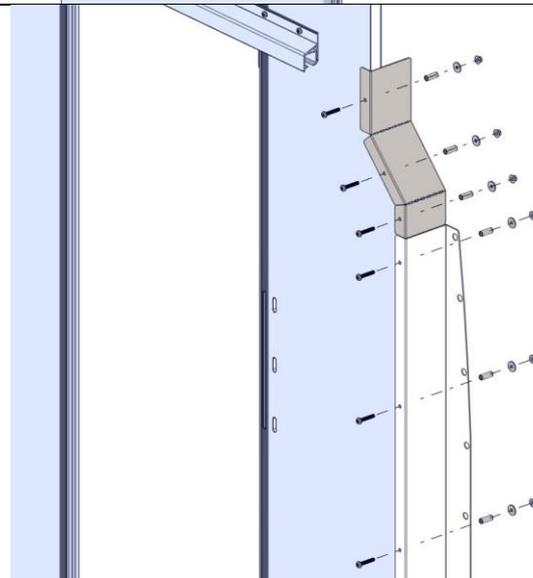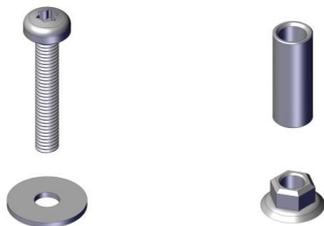
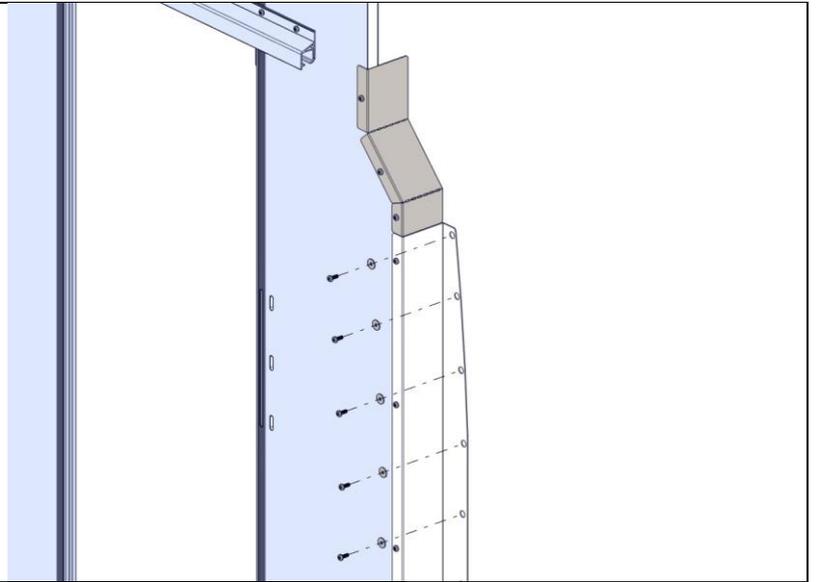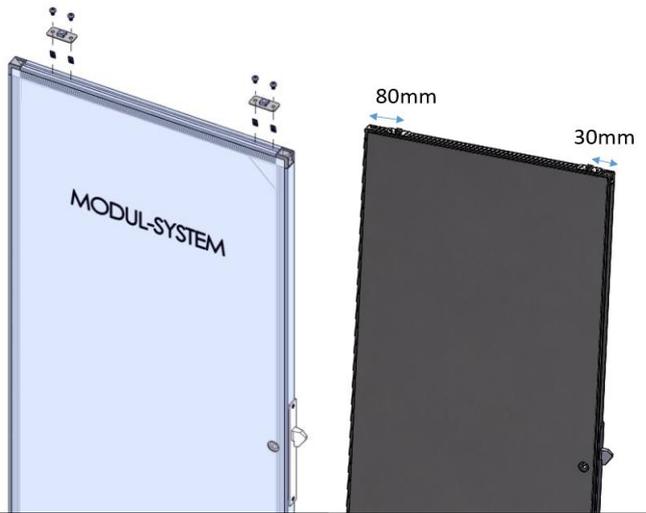|	
• Place the wall on the bottom rail. • Remove support bar.	
• Mount the wall to the top bracket. Place spacer in all holes, use washers before fixing with M6x35 FZB screws.	
• Fix side brackets to the wall on both left and right. • Use M6x35 FZB screws. Put spacers from the back, add washer then fix with nuts with flange.	

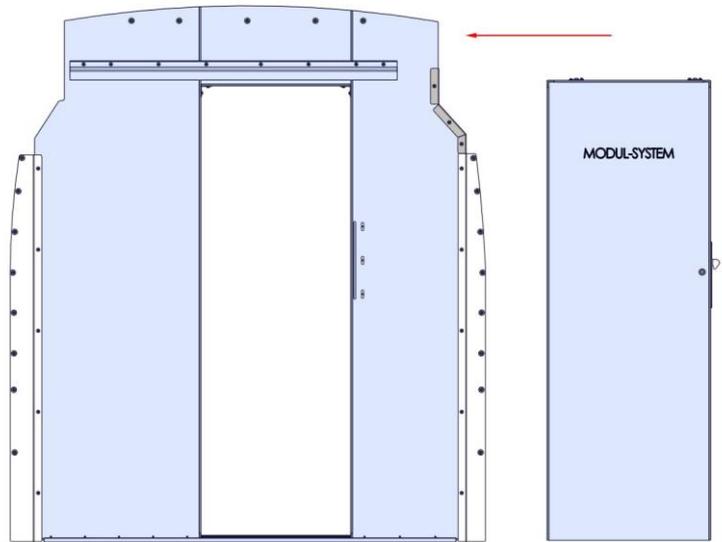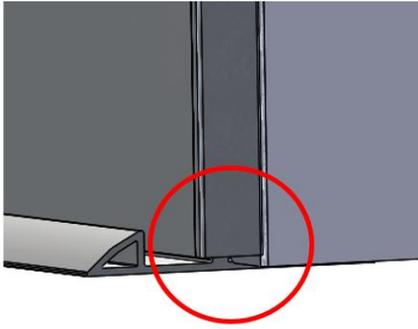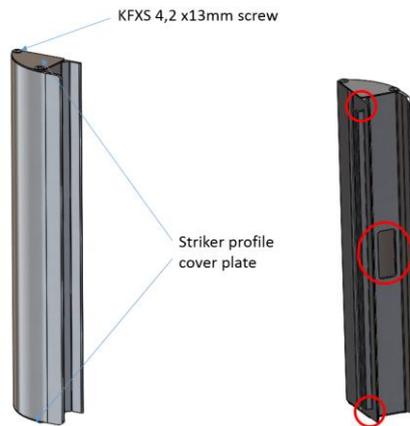|	
• Fix side brackets to the car beam. • Use M6x16 FZB screws; put the washer in between the screws and the flange.	
• Mount the top of the door blade with brackets using M6x8 FZB screws and T-track nuts. • Note the distance of the brackets.	MODUL-SYSTEM 80mm 30mm
• Assemble the roller ball in to the brackets.	MODUL-SYSTEM

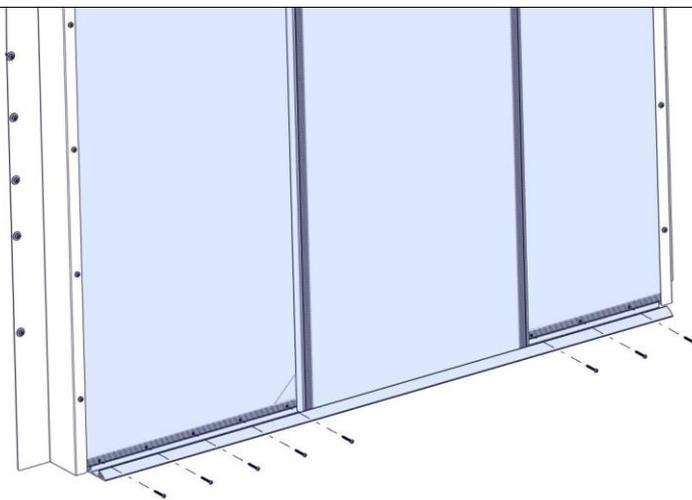|	
• Place the door in the top rail by sliding it in from the side. • Note that the plastic slide block should be in before sliding the door in 	
• Assemble striker profile if it is not assembled before. (see drawing 07018450)	KFXS 4,2 x13mm screw Striker profile cover plate
• Fasten the striker by place M6x35 screws in the hole from passenger side. Fasten with T-track nut and push them back to the slot. • Insert the sticker profile in the slot cut and push sideward. • Fasten with T-track nuts. 	
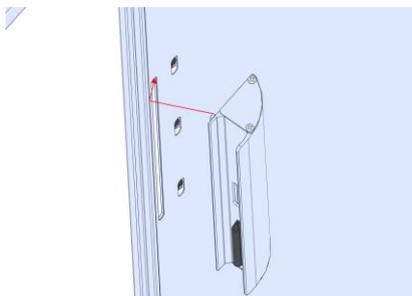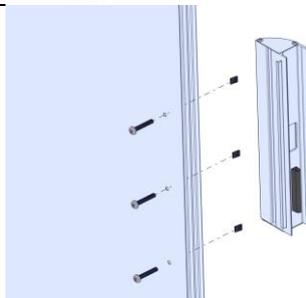
• Fix the bottom of the wall to the rail with self cutting screw 4,2x38mm	
• Assemble handles on lock and door stop • Align the doorstop with the handle of the lock. • The doorstop is an M6S M6x10mm fastened in the t-track of the door opening. • Place a plastic cover hat on the head of the screw. 	