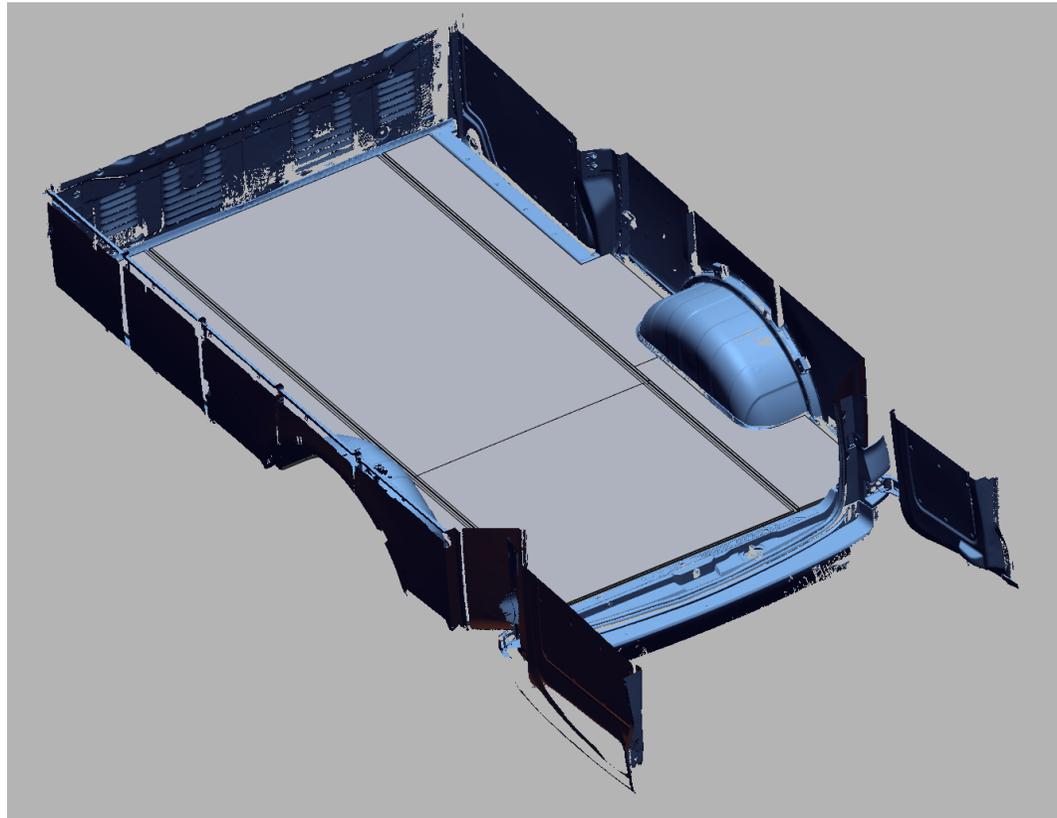




ASSEMBLY INSTRUCTION

Maxus ED-3 Floor mount

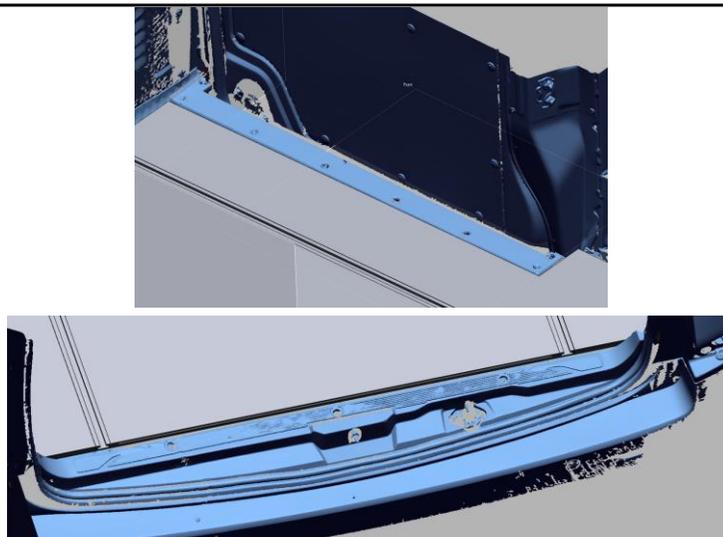


Instructions

- First remove the rubber mat from the floor in the cargo area.
- The white original floor must not be removed. The Modul-Floor will be placed on top of the white floor.

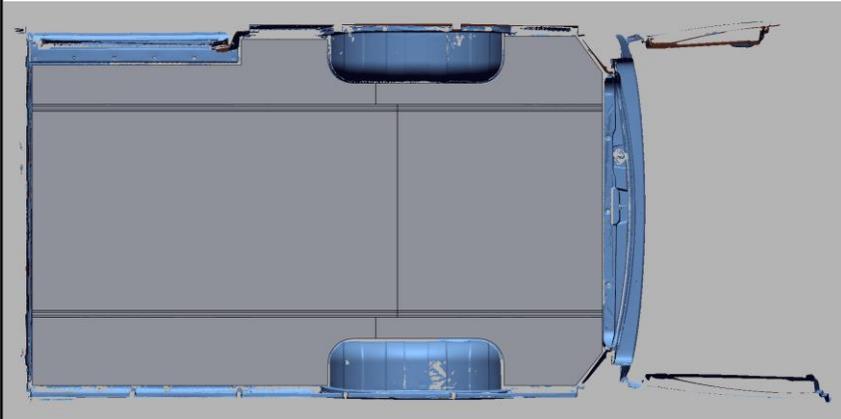


- When rubber mat is removed, reattach the black plastic entry lists.

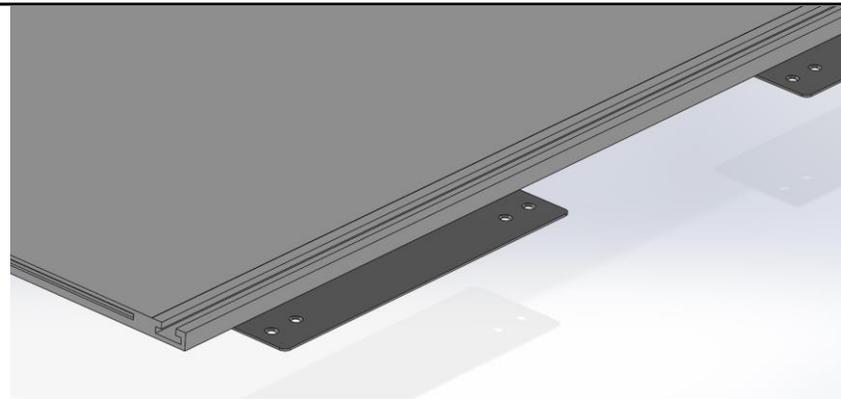


Instructions

- Place the Modul-Floor and precheck the fitting.
- Make sure that the central Modul-Floor parts are placed in a centred position in the vehicle and mark the correct place.



- Clean, prime and glue the fastening plates on the central Modul-Floor parts. The plates should be parallel with the inside rail edge.
- See slide 5 (L1-vehicle) and slide 6 (L2-vehicle) for measurements and placement.
- First use Sika Cleaner P on the plate and the underside of the floor part where the plate will be positioned.
- Use Primer to both the plate and the Floor on the given positions and then put the glue.
- The plates must be glued with the countersunk holes facing up.



Instructions

Glue instructions

1. Clean the surfaces
2. Apply primer on all parts
3. Let primer rest for 10 min and then apply glue.
4. Place parts and let the glue cure for 2 hours



SIKA Cleaner P
Item no 39236



SIKA Primer
Item no 39230

EQUIPMENT FOR GLUE GUN



SIKA Glue 600 ml
Item no 39240



Glue Nozzle
Item no 39235



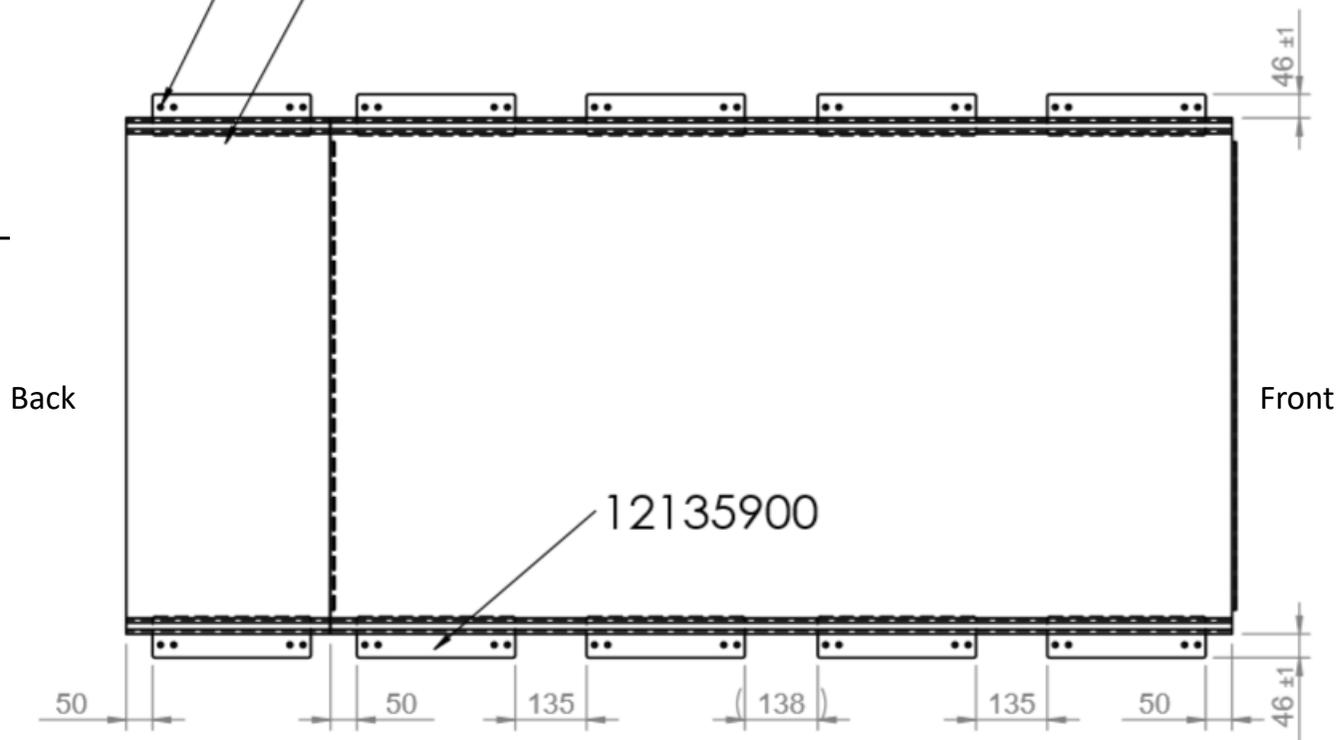
Glue Gun
Item no 39260

Instructions

- L1

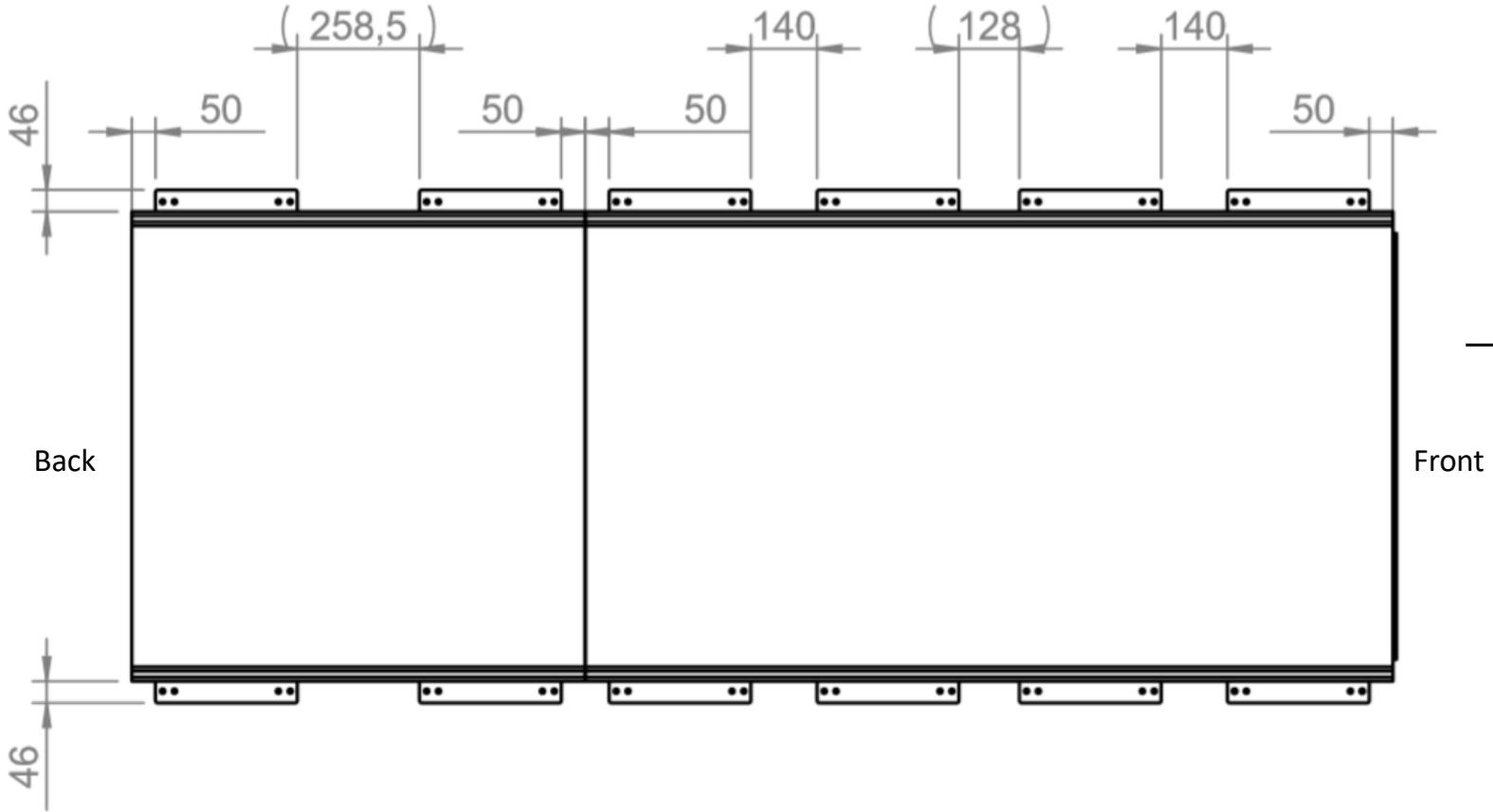
Use two screws (EJOT 870086 6,3x45) per plate and use the outer holes if possible.

All plates are glued to the center floor panels



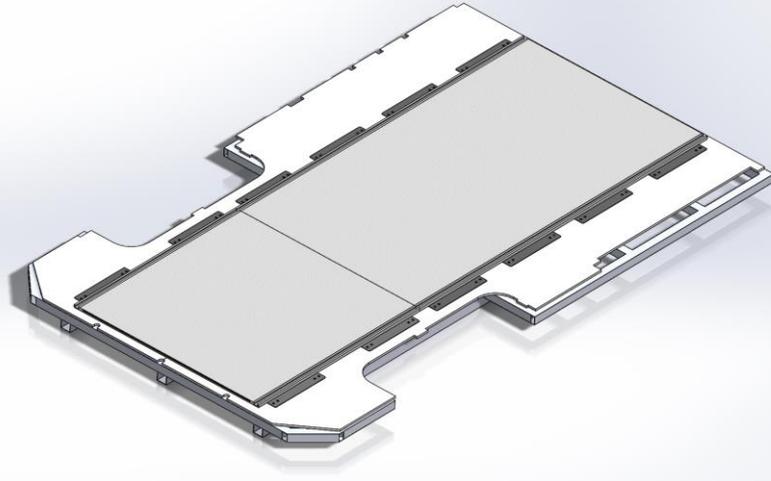
Instructions

- L2

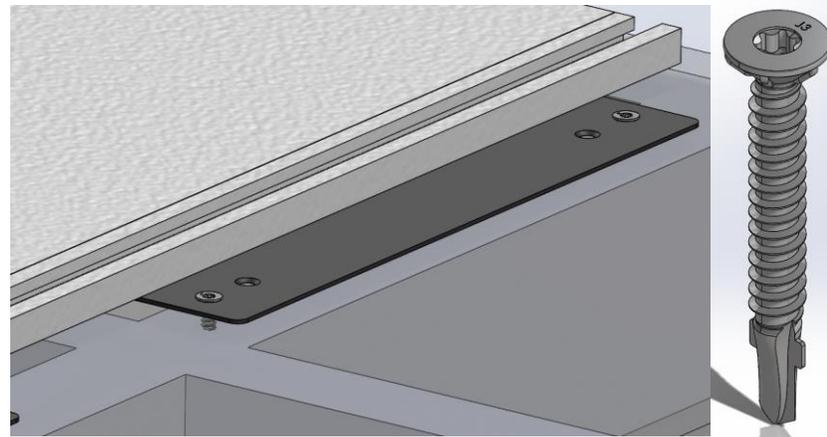


Instructions

- When the glue has hardened, place the floor sections in the middle of the vehicle and align them to the center.
- Put some glue under the centred Modul-Floor parts to keep it in place.
- Fasten the floor sections using the self threading screws. (Wingdrill 6,3x45)

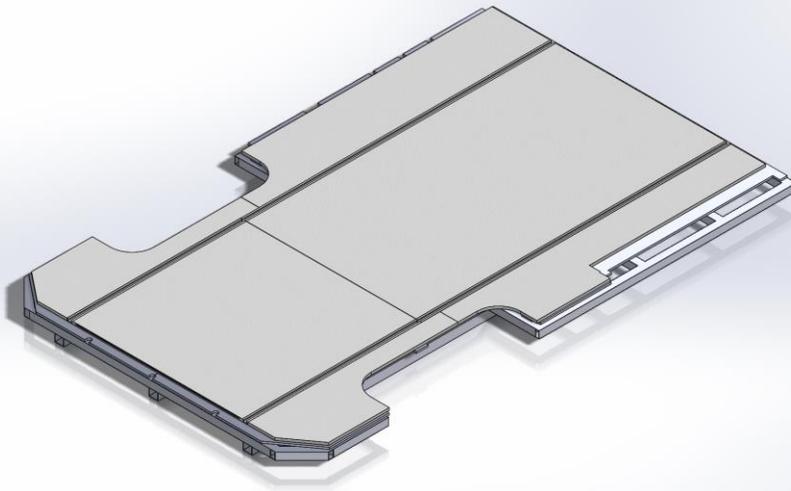


- All screws are drilled and fastened to the vehicle beams. Use two screw per plate.
- Use the outer holes of each fastening plate. If the screw collide with existing screws (connected to the white original floor), use another hole in the plate.
- Tighten the screw head and make it as flat as possible to the plate surface. Make sure that the screw does not make the hole in the plate too large.



Instructions

- Glue and install all floor side-parts in the vehicle.
(Same glue procedure as before)



- Fix the edging strips (see red lines in picture) with glue, screws or rivets.

